

# Integrated airfoil and blade design

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# Outline

- Some previous work on airfoil and blade optimization
- The integrated design method
- Airfoil and blade design
- Numerical simulations
- Conclusions

## Some previous work / airfoil design

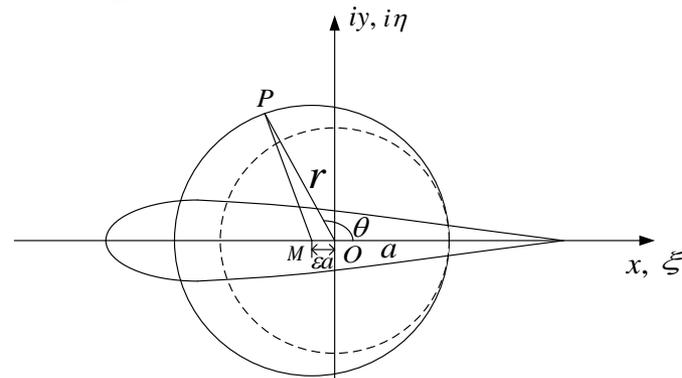
- Airfoils are mapped to a near circle by Joukowski transformation

$$\zeta = f(z) = z + a^2 / z$$

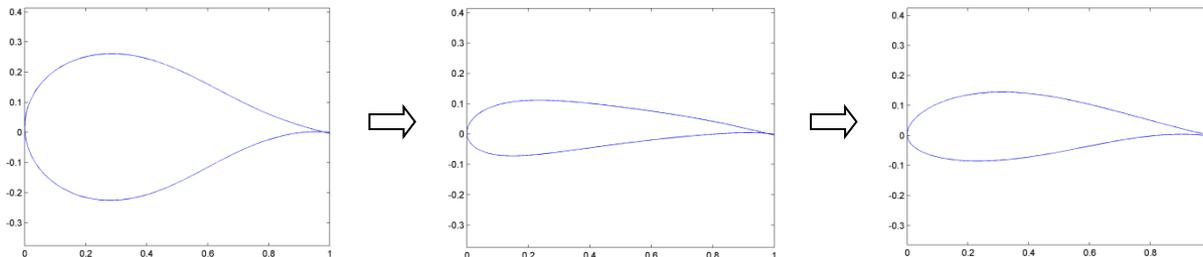
$$a = c / 4$$

$$z = a \exp(\varphi + i\theta)$$

$$\varphi(\theta) = \sum_{k=1}^n (a_k (1 - \cos \theta)^k + b_k \sin^k \theta)$$



- $a_k$  and  $b_k$  are the coefficients to be determined, we choose  $k=3$  in the present optimization,  $x = [a_1, b_1, a_2, b_2, a_3, b_3]$

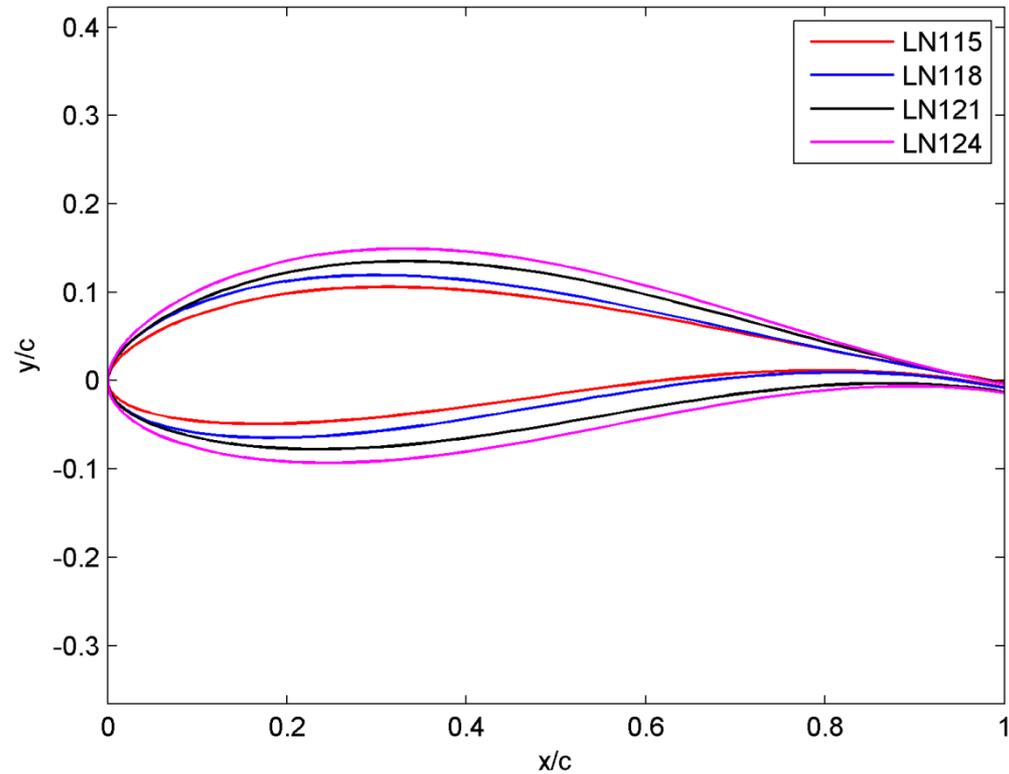


## Some previous work / requirements

Design requirements:

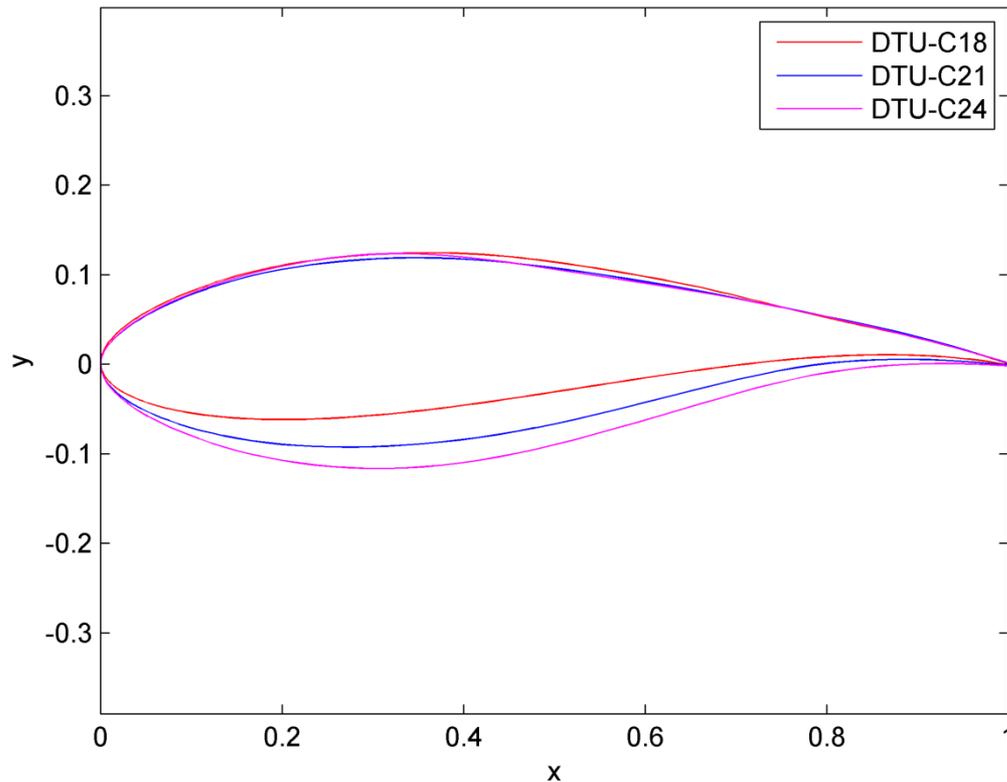
1. Low noise;
2. Reduce maximum lift (prevent extra gusts and storm loading);
3. Less sensitive to surface roughness;
4. Improve after-stall performance;
5. Improve structure properties: thickness distribution, bluntness, surface curvature, skewness.
6. High design  $C_l$  and  $C_l/C_d$  should still be aimed.

## Some previous work / low noise airfoils



wind tunnel tested for aeroacoustics: **LN118**

## Some previous work / high Cp airfoils



wind tunnel tested for aerodynamics: **C18,C21,C24**

# Some previous work / Blade optimization

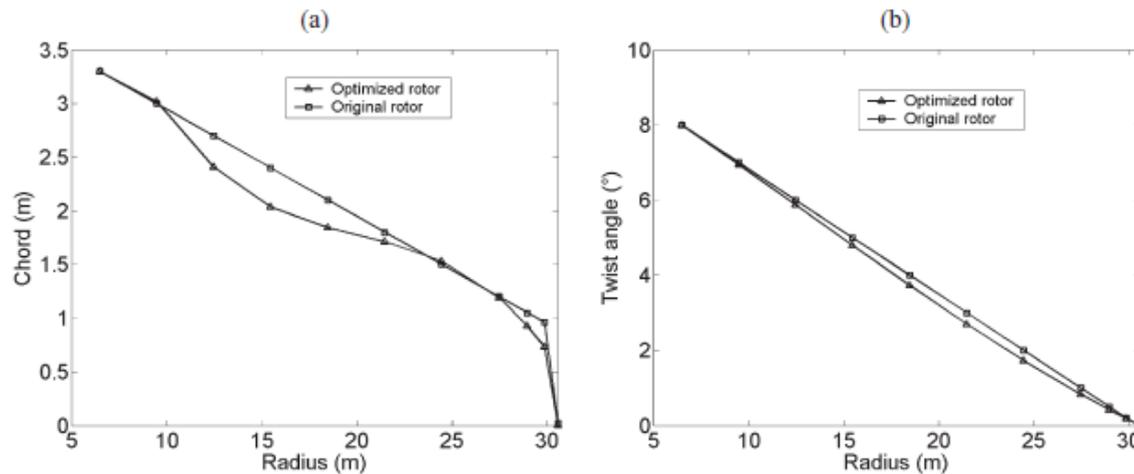
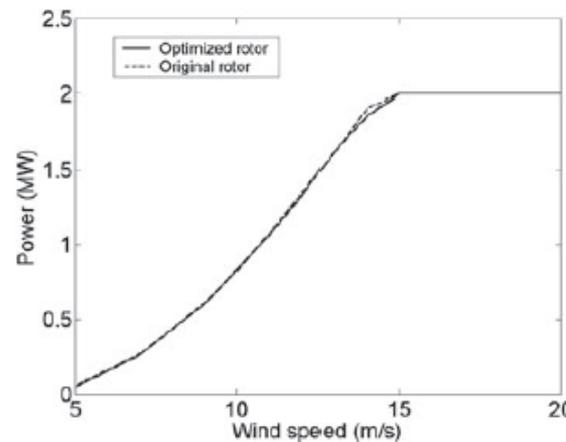


Figure 11. (a) Chord and (b) twist angle distributions of the original and the optimized Tjæreborg 2 MW rotor

Cost ↓ 7.1%



AEP ↓ 4%

COE ↑ 3.3%

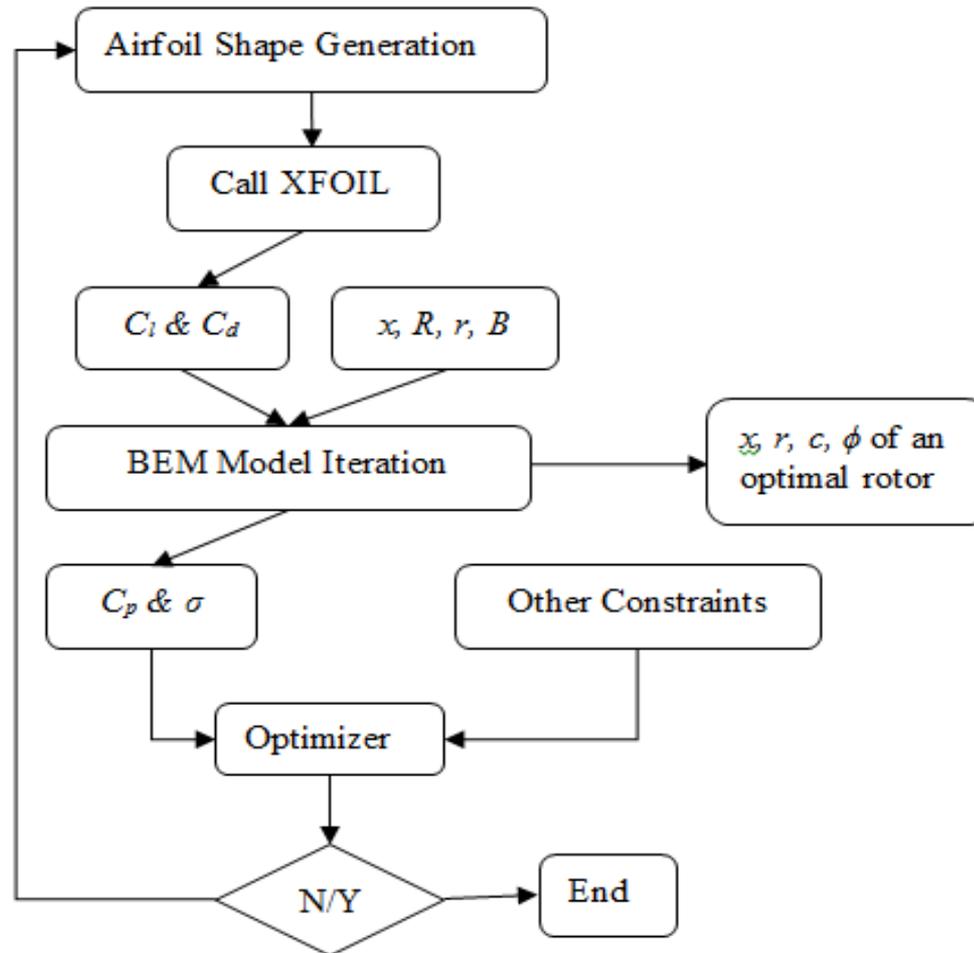
Wind Energ. (2009)

Figure 12. Power performance of the original and the optimized Tjæreborg 2 MW rotor

## Integrated design / method summary

- The core of the present optimization work is to develop large wind turbine blade with lower cost of energy (COE).
- At every local blade spanwise location, the design objective of each airfoil is high power coefficient and small chord length.
- The objective and constraints are different from each airfoil due to their different local flow condition.
- The flow geometry over the rotor is preserved such that the flow angle is maintained at its optimum position using the designed airfoils.
- As a result of integrated design, the obtained blade platform ensures optimum flow geometry over the rotor.

# Integrated design / flow chart



## Integrated design / BEM analyses

- The 2D-BEM connects the airfoil optimization and optimal blade design.

- The steps of BEM iteration:

1). Initialization:  $C_p = 0$  and  $\varphi = 0$ ;

2). Read  $C_l$  and  $C_d$  from airfoil calculations.

3). Compute tangential and axial force coefficients.

$$c_t = c_l(\sin \varphi - c_d/c_l \cos \varphi)$$

$$c_n = c_l(\cos \varphi + c_d/c_l \sin \varphi)$$

4). Compute induction factor  $a_t$ , flow angle  $\varphi$  and solidity.

$$a_t = (4 \sin \varphi \cos \varphi / \sigma c_t - 1)^{-1}$$

$$\varphi = \text{atan}((1 - a_n) / x(1 + a_t))$$

$$\sigma c_n = 2F \sin^2 \varphi$$

5). Compute  $C_p$

$$C_p = [(1 - a_n)^2 + x(1 + a_t)^2] x \sigma c_t$$

6). If  $C_p(i + 1) - C_p(i) > 10^{-3}$ , goto 3).

## Airfoil design / techniques

- Design condition:
  - The design Reynolds number is estimated to be about  $Re=15 \times 10^6$ .
  - Design AoA is between 3 and 10 degs.
  - Free transition simulation is based on the  $e^n$  model with  $n=9$ ;  
Force transition simulation is carried out by fixing the upper and lower transition points at 5% and 10% chords measured from leading edge, respectively.

- Design variables:
  - The shape perturbation function

$$\Delta y_u(i) = \sum_{k=1}^N f_u(k) P_u(k, i) \quad \Delta y_l(i) = \sum_{k=1}^N f_l(k) P_l(k, i)$$

where,  $P_u(k, i) = \sin^{\xi}(\pi x_u(i)^{g^{(k)}})$        $P_l(k, i) = \sin^{\eta}(\pi x_l(i)^{g^{(k)}})$

$$g = [0.1 \ 0.2 \ 0.3 \ 0.4 \ 0.5 \ 0.75 \ 1 \ 1.5 \ 2 \ 2.5 \ 3 \ 4 \ 7 \ 8].$$

- total number of design points:  $dofs = 2 * N + 2$

# Airfoil design / techniques

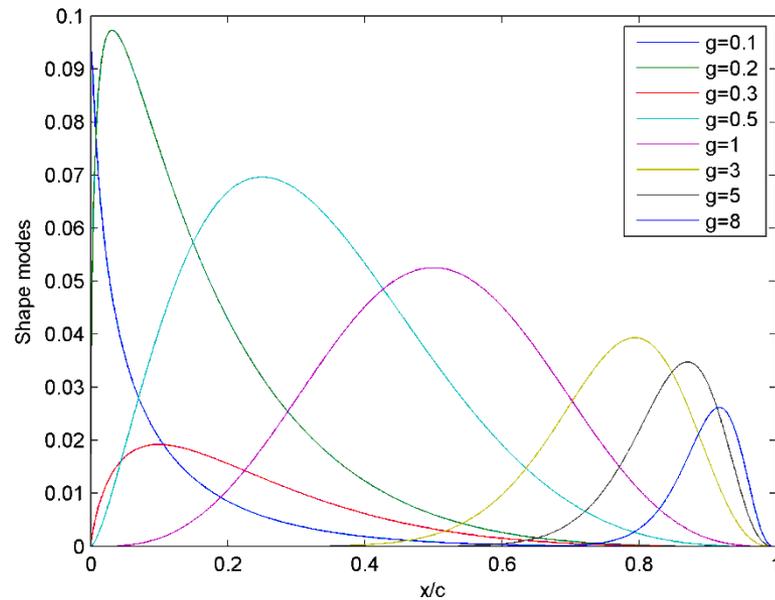


Fig. Example of shape perturbation functions.

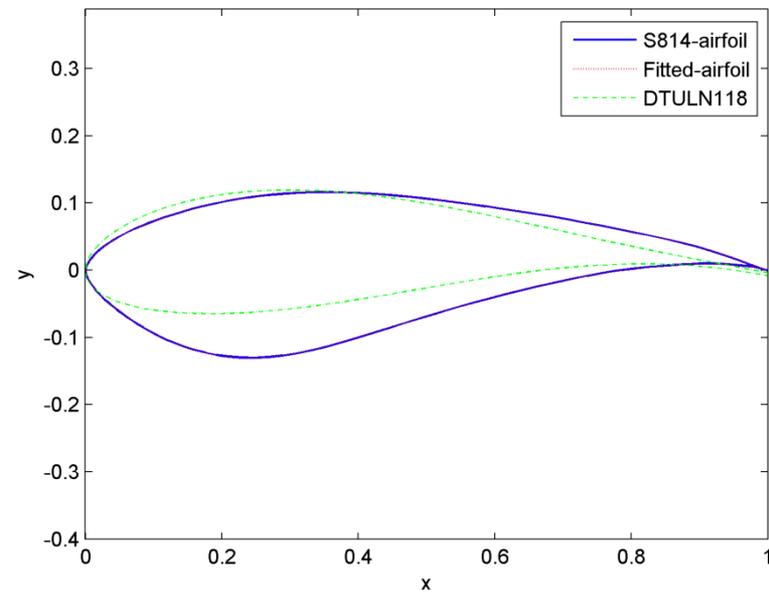


Fig. Example of profile fitting: begin with LN118 and start with randomly seed of design variables.

## Airfoil design / techniques

- *Design objectives:*

- The design objective is the blending of power coefficient and the rotor solidity, such as

$$obj = kC_p + (1 - k)/\sigma$$

- The power coefficient is weighted between clean and rough conditions with the AoA range from 3 to 10 degs.

$$C_p = 0.25 \sum_{a=3}^{10} C_p^{clean} + 0.75 \sum_{a=3}^{10} C_p^{rough}$$

- *Design constrains:*

- thickness to chord ratio;
- limited difference in maximum lift for clean and rough cases;
- maximum thickness location x/c between 0.25-0.35;
- minimum thickness near the trailing edge;
- surface curvature.

## Airfoil design / techniques

- *Summarise of the key design steps:*
  - ✓ Random seed of design variables
  - ✓ Set lower and upper boundaries for the design variables
  - ✓ Set shape, aerodynamic, structure constraints
  - ✓ Read a reference profile
  - ✓ Using the shape perturbation function to create a new profile
  - ✓ Call Xfoil, compute  $C_l$ ,  $C_d$  at  $AoA=[3:10]$ degrees.
  - ✓ Call BEM, compute the objective function:  $C_p$
  - ✓ Call optimization function and evaluate  $C_p$

# Airfoil design / Airfoil shape $\max(t/c) = 18-30\%$

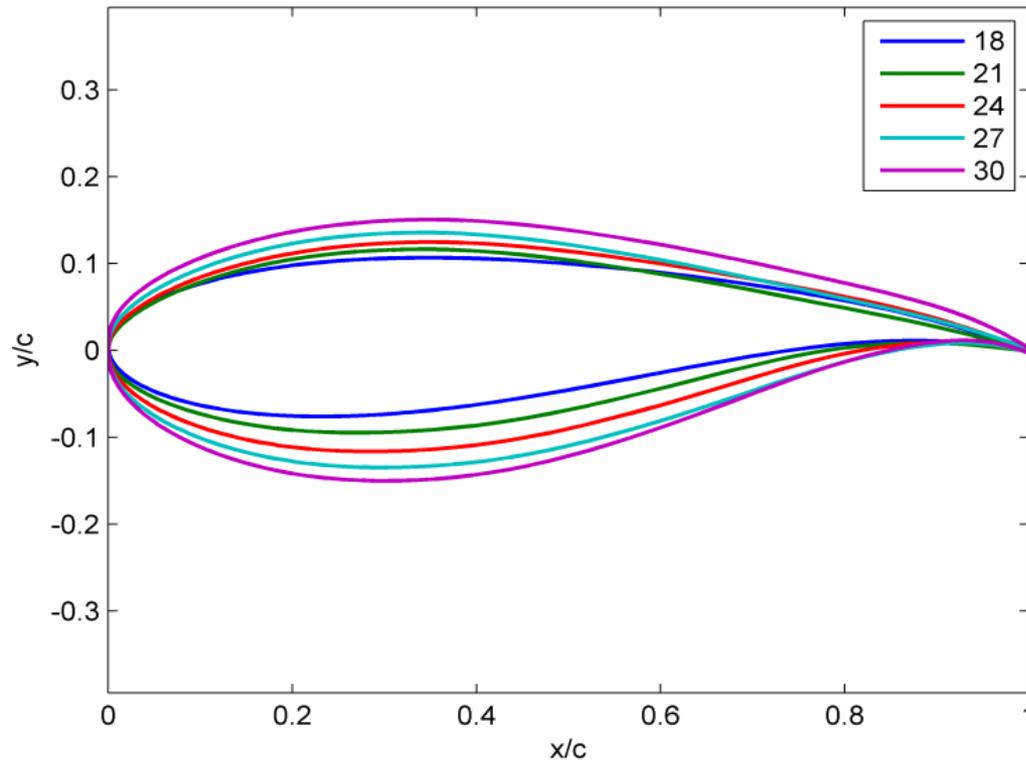


Fig. The DTU-R130-xx airfoils

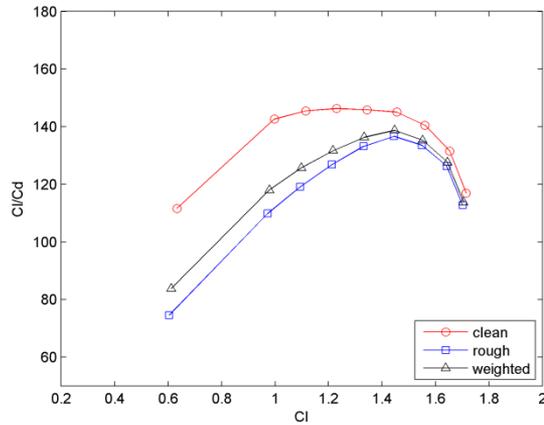
## Airfoil design / key parameters

Thickness	18	18	18	21	24	27	30	50	100
<i>Step1: Pre-define blade length and TSR</i>									
r (m)	130	125	110	80	65	50	40	30	0
$\lambda$	8	7.69	6.77	4.92	4	3.08	2.46	1.54	-
<i>Step2: Airfoil design based on the local TSR</i>									
Bluntness	-	-	0.2	0.23	0.3	0.5	0.6	-	-
$x_{\max}/c$	-	0.278	0.278	0.308	0.314	0.314	0.327	-	100
$C_{Lde}$	-	-	1.24/1.21	1.25/1.21	1.4/1.34	1.39/1.29	1.41/1.24	-	-
$C_{Lmax}$	-	-	2.04/2.03	1.97/1.96	1.97/1.95	1.89/1.86	1.89/1.85	-	-
$(C_L/C_D)_{\max}$	-	-	146/137	160/130	150/119	151/108	132/84	-	-
<i>Step3: Blade construction based on the optimal airfoils</i>									
Chord(m)	0	2.4	3.57	4.91	5.37	6.99	8.67	10	7
$\beta(^{\circ})$	-	0.62	0.68	1.65	2.34	4.96	7.7	11	-
$\phi(^{\circ})$	-	5.62	5.68	7.65	9.34	11.96	14.7	18	-
Solidity	-	0.009	0.015	0.029	0.039	0.668	0.10	-	-
Re ( $\times 10^6$ )	-	12.4	16.3	16.4	14.8	15.1	15.4	10	5

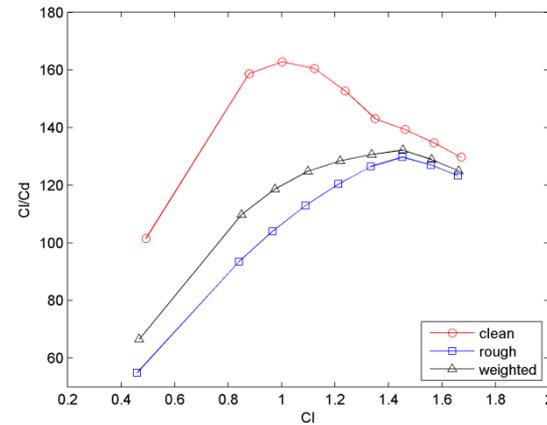
Table. Airfoil characteristics and blade parameters.

# Airfoil design – lift and drag 18,21,24,27%

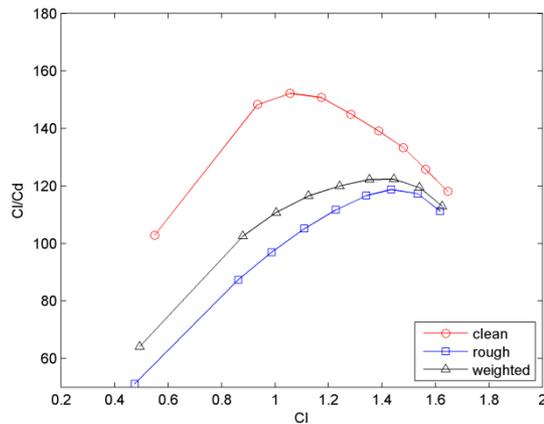
18%



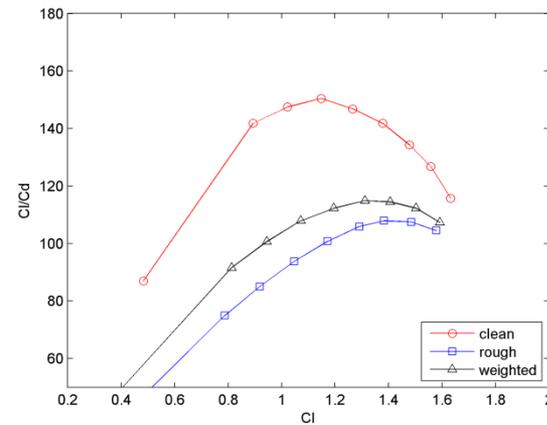
21%



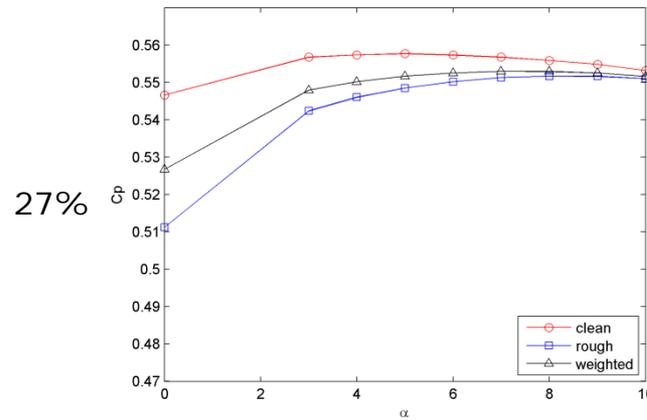
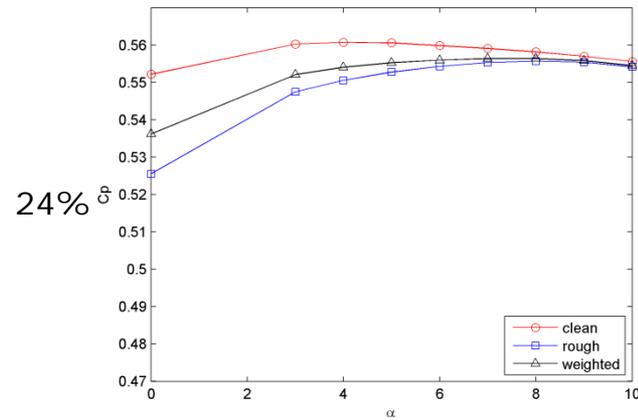
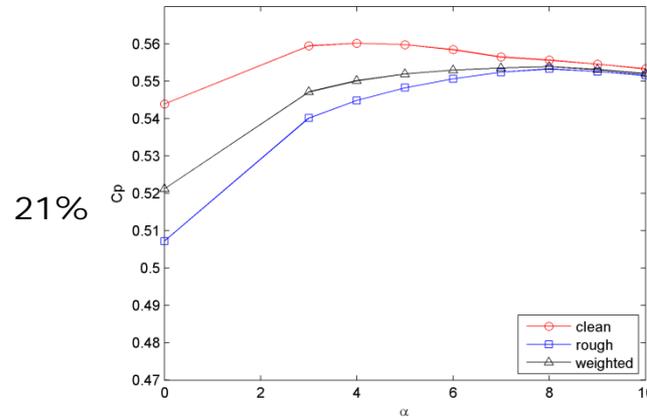
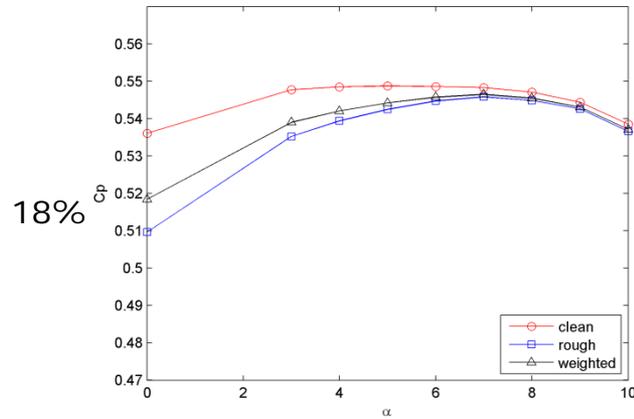
24%



27%

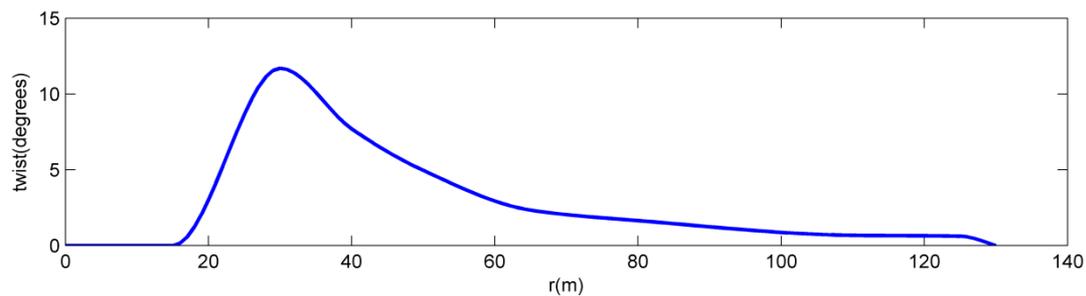
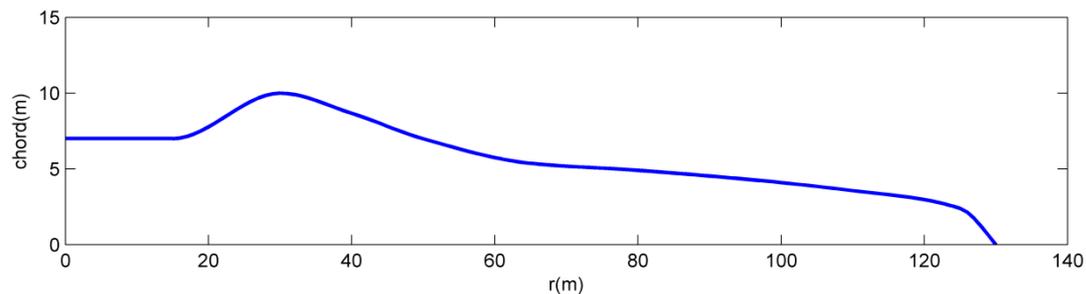


# Airfoil design – power coefficient 18,21,24,27%



## Blade platform design – chord and twist

When the local high  $C_p$  is found, the corresponding optimal chord and flow angle are obtained.



## Simulations / full blade BEM

*BEM approach:*

A standard momentum theory is applied on each blade element such that the thrust and torque are calculated as

$$dT = d\dot{m}(V_0 - V_1) = 2\pi r \rho V (V_0 - V_1) dr = 4\pi r \rho V_0^2 a(1-a) dr$$

$$dM = \dot{m} r V_{\theta} = 2\pi r^2 \rho V \cdot V_{\theta} dr = 4\pi r^3 \rho V_0 (1-a) \cdot \omega a' dr$$

The axial and tangential induction factors  $a$  and  $a'$  are iteratively calculated including the tip loss effect

$$a = \frac{2 + Y_1 - \sqrt{4Y_1(1-F) + Y_1^2}}{2(1 + FY_1)} \quad a' = \frac{1}{(1-aF)Y_2 / (1-a) - 1}$$

## Simulations / full blade BEM

*BEM approach continue:*

$$Y_1 = 4F \sin^2 \phi / (\sigma C_n F_1) \qquad Y_2 = 4F \sin \phi \cos \phi / (\sigma C_t F_1)$$

The factor  $F_1$  is introduced to model the tip effect about airfoil data. The 2D lift and drag coefficients are corrected near the tip with 3D effect such that

$$C_n^r = F_1 \cdot C_n \qquad C_t^r = F_1 \cdot C_t$$

$$F_1 = \frac{2}{\pi} \arccos \left[ \exp \left( -g \frac{B}{2} \cdot \frac{R-r}{r \sin \phi} \right) \right]$$

$$g = \exp[-0.125(B\lambda - 21)] + 0.1$$

## Simulations / full blade CFD

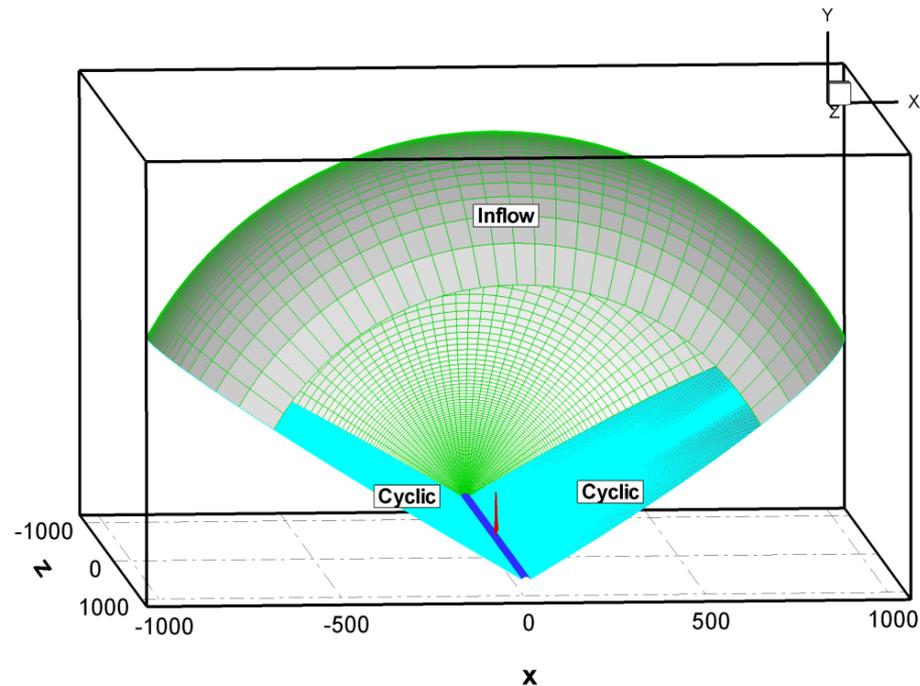
*CFD approach:*

- The numerical validation code used here is the incompressible flow solver EllipSys3D.
- The solver was developed at Technical University of Denmark (DTU) since 1990s.
- It is a general-purpose Navier-Stokes code based on a second-order multi-block finite volume method.
- For wind turbine application, the Navier-Stokes equations are solved in a 3D polar rotating frame. The velocities relative to a fixed frame are  $\begin{pmatrix} \hat{v}_r \\ \hat{v}_\theta \\ \hat{v}_z \end{pmatrix} = \begin{pmatrix} 0 \\ \Omega r \\ 0 \end{pmatrix} + \begin{pmatrix} v_r \\ v_\theta \\ v_z \end{pmatrix}$ , the relative velocity components  $(v_r, v_\theta, v_z)$  are solved in the polar system.

## Simulations / full blade CFD

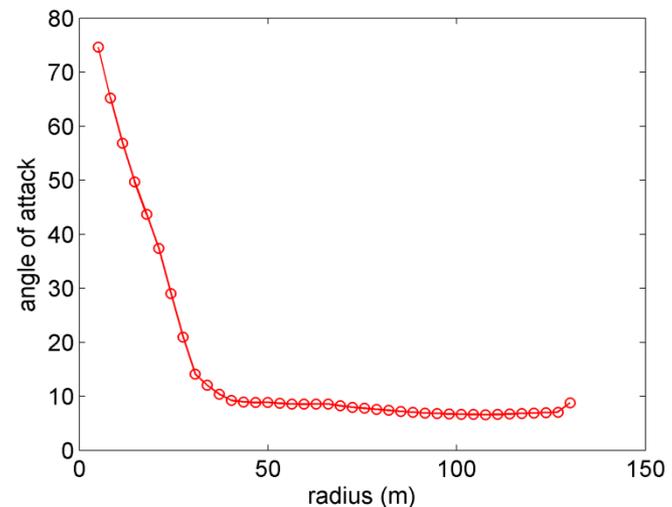
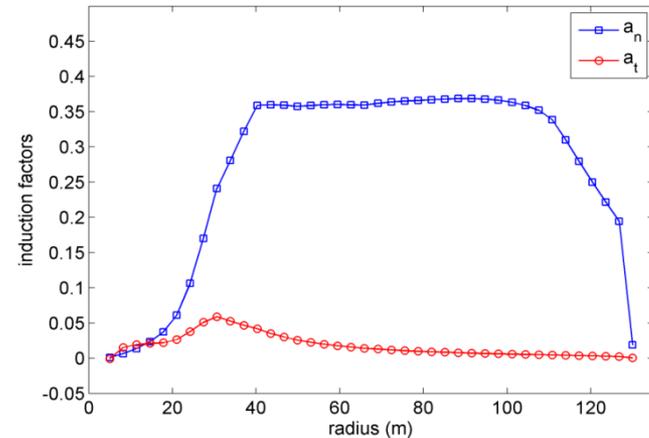
*CFD approach continue:*

- The blade surface mesh is generated orthogonally with 53248 mesh points.
- The volume mesh is created between the blade wall surface and the outer boundaries.
- The wind goes through the z-axis and the blade rotates in the clockwise direction seen from the upwind direction.
- The total number of grid points is about 10.5 million which is divided into 40 blocks with  $64^3$  grid point per block.
- To resolve flow around the wall boundary, the smallest cell size near the wall surface is in the order of  $10^{-6}$ .



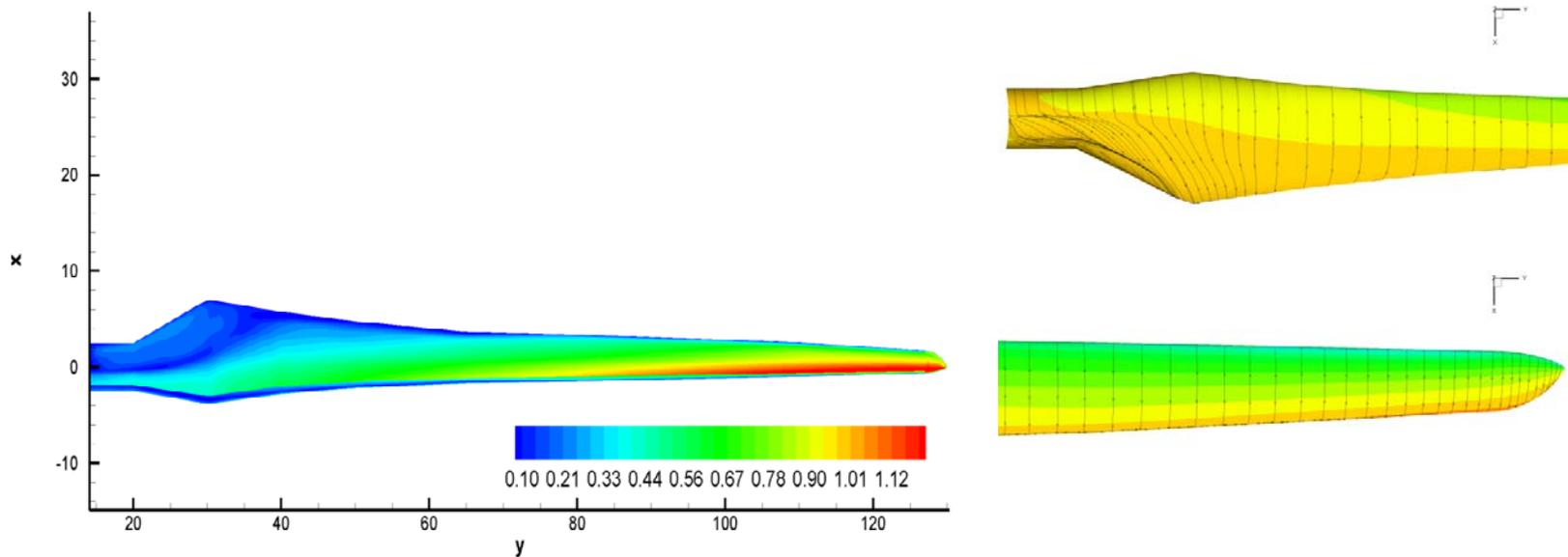
## Simulations / results

- Computations are performed at the design wind speed of  $U = 10 \text{ m/s}$  and  $TSR = 8$ .
- For the BEM computation, the blade is divided into 40 elements.
- The elastic model is deactivated in the unsteady BEM code. Also the tower, wind shear effects are not included.
- From  $r = 40 \text{ m}$  to  $r = 110 \text{ m}$ , the normal induction factor is around 0.35.
- From  $r = 40 \text{ m}$  towards tip, the angles of attack are well below 10 degrees. This indicates attached flow over most part of the blade which ensures the high power performance.



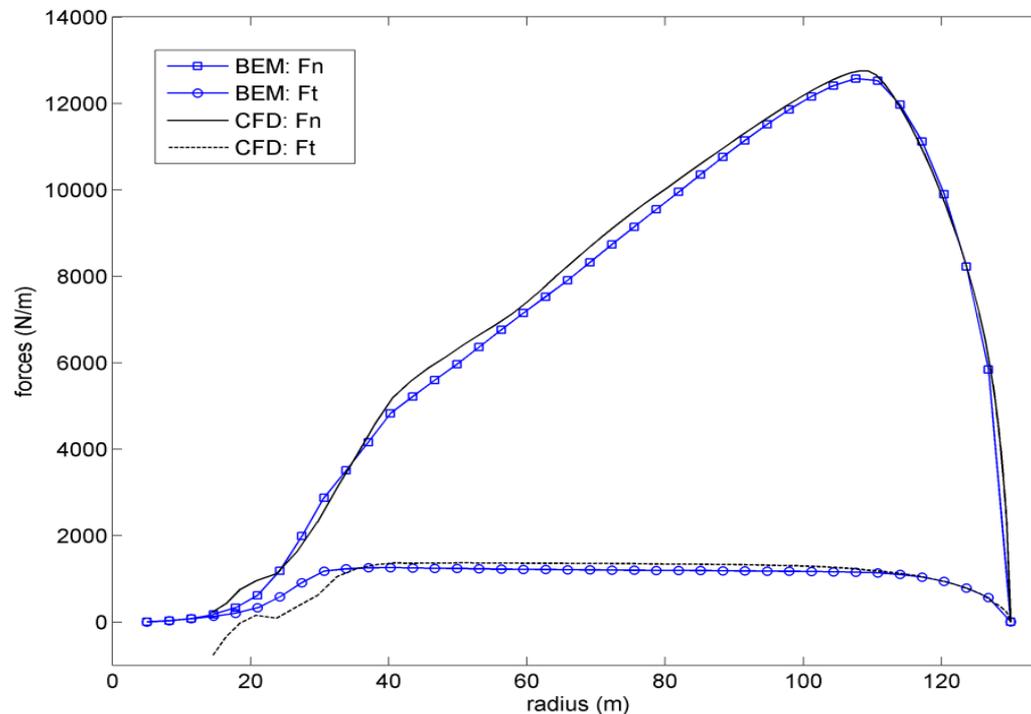
## Simulations / results

Since the Reynolds number is so high in the present case, it is necessary to check the mesh resolution near the wall. A plot of  $y^+$  value on the blade surface is one of the straight forward ways to check the wall resolution. the largest  $y^+$  value is less than 1.2 which is located at the leading edge of the blade out part. This ensures the viscos sub-layer being well resolved.



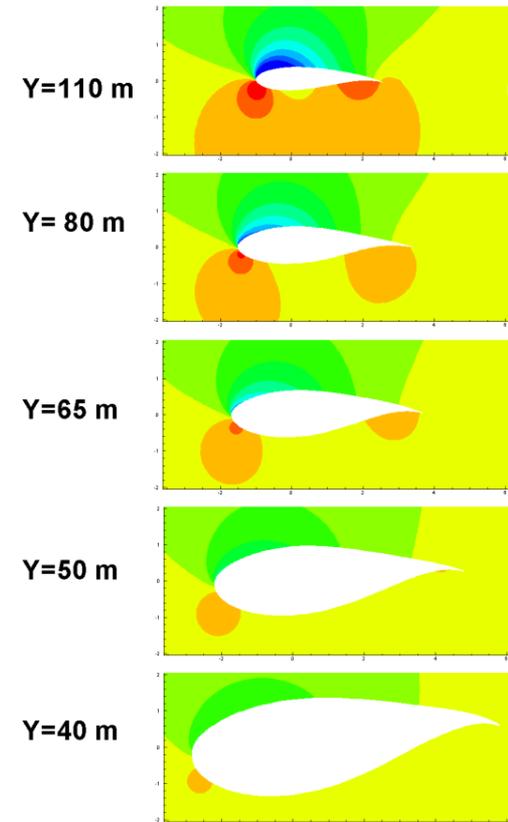
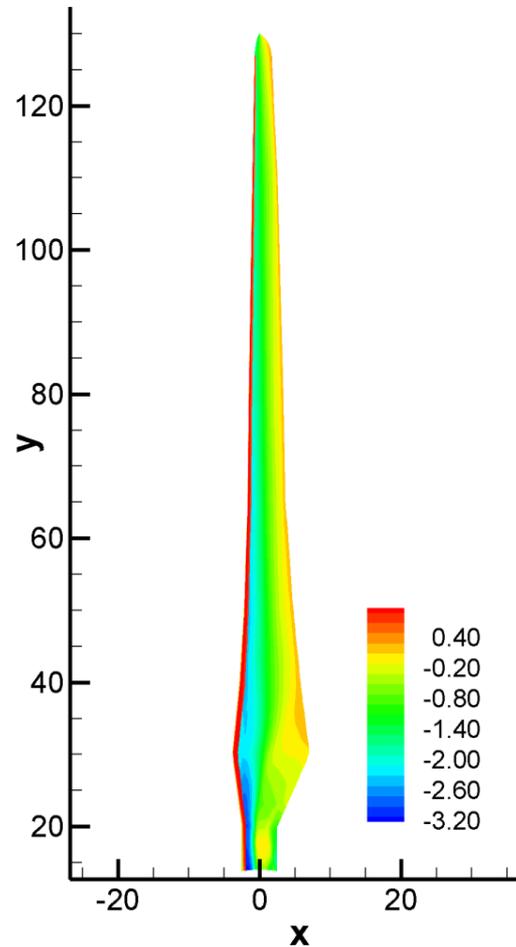
## Simulations / results

Good agreements are observed between results from BEM and CFD methods. CFD predicts slightly higher forces than BEM which is observed from  $40\text{m} < r < 130\text{m}$ . Such a difference is often caused by the rotational effect that has been modelled by CFD but not enough counted by BEM.

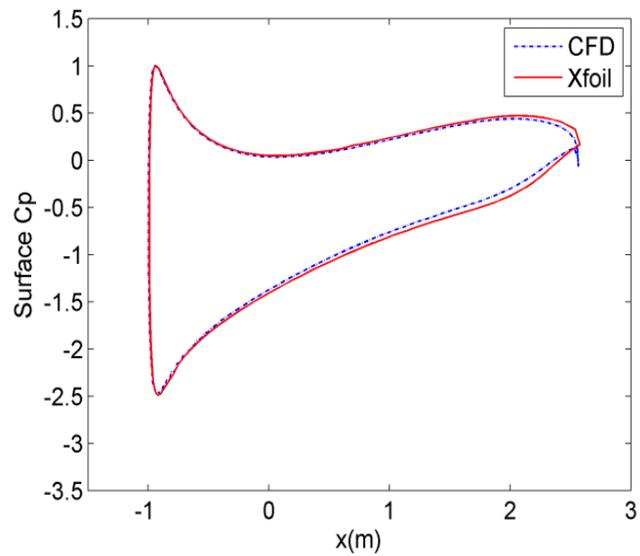


# Simulations / results

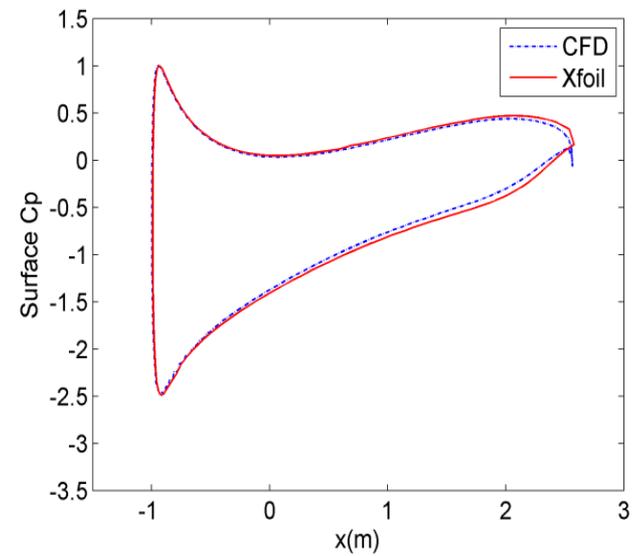
- Cp plot shows smooth pressure distribution along the blade.
- The R130-18, R130-21, R130-24, R130-27 and R130-30 airfoils are seen from the five spanwise locations.
- The increase of chord length and twist angle along the blade is illustrated in the figure.



# Simulations / results

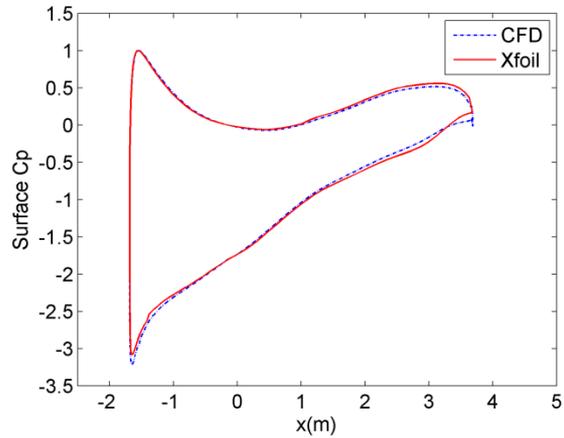


(a)  $r=110\text{m}$ ;

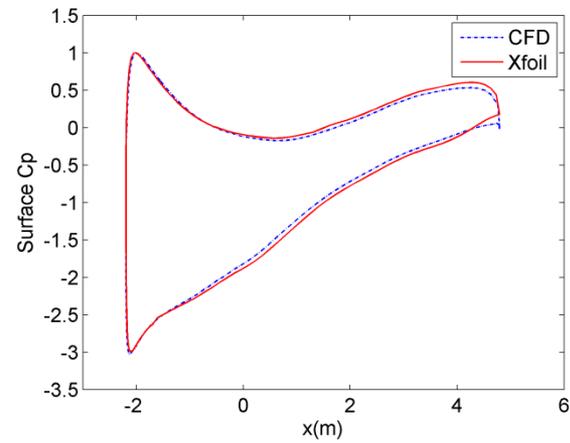


(b)  $r=80\text{m}$ ;

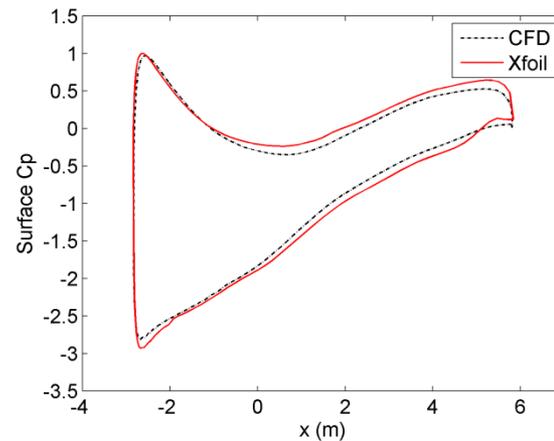
# Simulations / results



(c)  $r=65m$ ;



(d)  $r=50m$ ;



(e)  $r=40m$ .

## Conclusions

- The integrated airfoil and blade design method has been introduced. The BEM connects the airfoil optimization and blade design.
- Airfoil design is based on the shape perturbation method which allows the optimization to start with any existing airfoil.
- The airfoils are insensitive to surface roughness and maintain high power coefficients at a wide range of AOA.
- The optimal blade platform is automatically generated when optimal airfoils are obtained.
- Validations carried out by full BEM and CFD have both shown good aerodynamic characteristics.
- Results indicate that the integration of the simplified BEM and Xfoil can be regarded as a reliable tool for airfoil and rotor platform design.

## Future work

- All the results are based on the assumption that axial induction factor is  $1/3$ . It is possible to carry out future work that calculates the wake induction through the airfoil optimization.
- An interesting task in the future is to combine the Q<sup>3</sup>UIC code with the blade design. The code uses the concept of UNSTEADY VISCOUS-INVISCID STRONG INTERACTION via transpiration velocity.
  - Inviscid flow → Unsteady potential flow, Panel Method.
  - Viscous flow → Quasi 3-D integral BL equations + Closures.

Thank you for your attention!